

# Q36/Q76 系列

台车式抛丸清理机  
Trolley type shot blasting machine



## 新型高效 台车式抛丸清理机

NEW AND EFFICIENT  
trolley type shot blasting machine

- 利用抛丸器将高速弹丸抛向旋转台车鼓结构
- 使钢件获得一定粗糙度的光亮表面  
suitable for all types of mass production of small and medium-sized casting, forging

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### 产品介绍/Products

本类设备以有轨台车为工件的运载工具, 间歇作业, 台车在清理室外装上工件, 进入室内后边旋转边接受抛射。

★ 采用大抛丸量、高抛射速度 (85m/s) 的悬臂离心式抛丸器, 能显著提高清理效率、获得满意的清理质量。

★ 台车能正反向旋转。

★ 台车的行走和自传以采用变频调速控制

适合重大铸件、复杂钢结构件、大型变压器和水轮机转子等铸件的表面清理。如: 水泵、汽轮机、机床、电机、化工机械、建筑机械等行业中大型铸、锻、焊接件的表面清理和强化。

### 产品参数/Product parameters

参数 Parameter	型号 Type	Q36SC	Q3610	Q3620	Q76SC	Q7610	Q7620	Q7630
清理工件尺寸 (mm) Cleaning workpieces size		2500 × 1300	2500 × 1500 × 280	4000 × 3000 × 700	2500 × 1300	2500 × 1500 × 280	4000 × 3000 × 700	4000 × 2000
工件最大重量 (kg) The maximum weight of workpiece		5000	10000	20000	5000	10000	20000	30000
抛丸量 (kg/min) Blasting capacity		2 × 260	4 × 250	4 × 250	2 × 260	4 × 250	4 × 250	4 × 250
提升机提升量 (t/h) Lifting capacity of Elevator		40	60	75	40	60	75	60
分离筛分重量 (t/h) Separation quantity of separator		40	60	75	40	60	75	60
通风量 (m³/h) Ventilation volume		13200	240000	21000	13200	240000	21000	21500
功率 (不含除尘) (kw) Power (Except for dust cleaning)		39.2	188.45	185.25	39.2	188.45	185.25	83.2

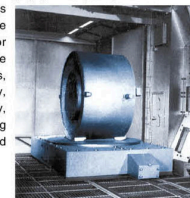
This type of equipment to the rail car as the means of delivery of the workpiece, intermittent operations, car cleaning outdoor mounted on the workpiece, enter the room behind the rotating side to accept projectile.

★ The large quantity of shot blasting, high projectile speed (85m/s) of the cantilever centrifugal blast wheel, can significantly improve the cleaning efficiency, access to a satisfactory quality of the clean-up.

★ trolley forward and reverse rotation.

★ trolley walking and autobiography to Frequency Control

For major castings, castings of complex steel structures, large transformers and turbine rotor surface cleaning. Such as: large pumps, turbines, machine tools, electrical, chemical, machinery, construction machinery industry, casting, forging, welding parts surface cleaning and strengthening.



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